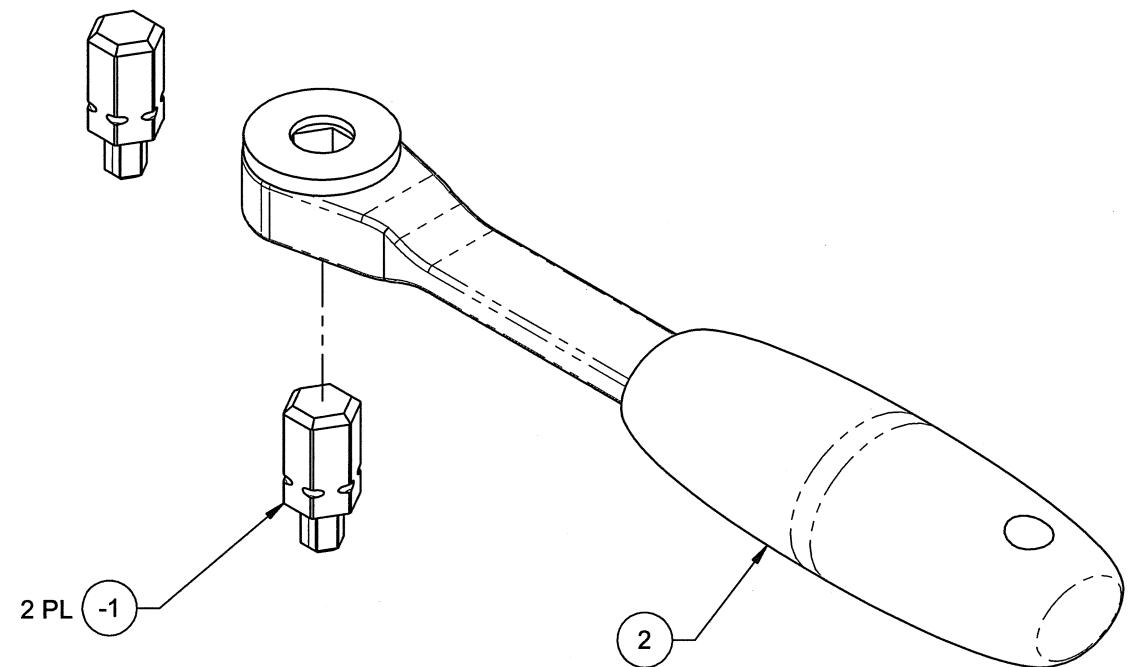


ITEM #	QTY	PART #	PART TITLE
-1	2	RBT18565-1	9/64" HEX BIT, 1/4" HEX SHANK
2	1	McMaster#52725A31 OR EQUIV.	ANGLED RATCHETING BIT SCREWDRIVER 4-1/8" LG.



RBT18565 ENGINE BELL MOUTH RATCHET

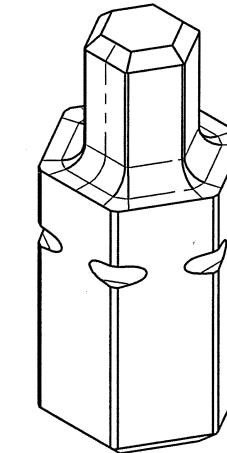
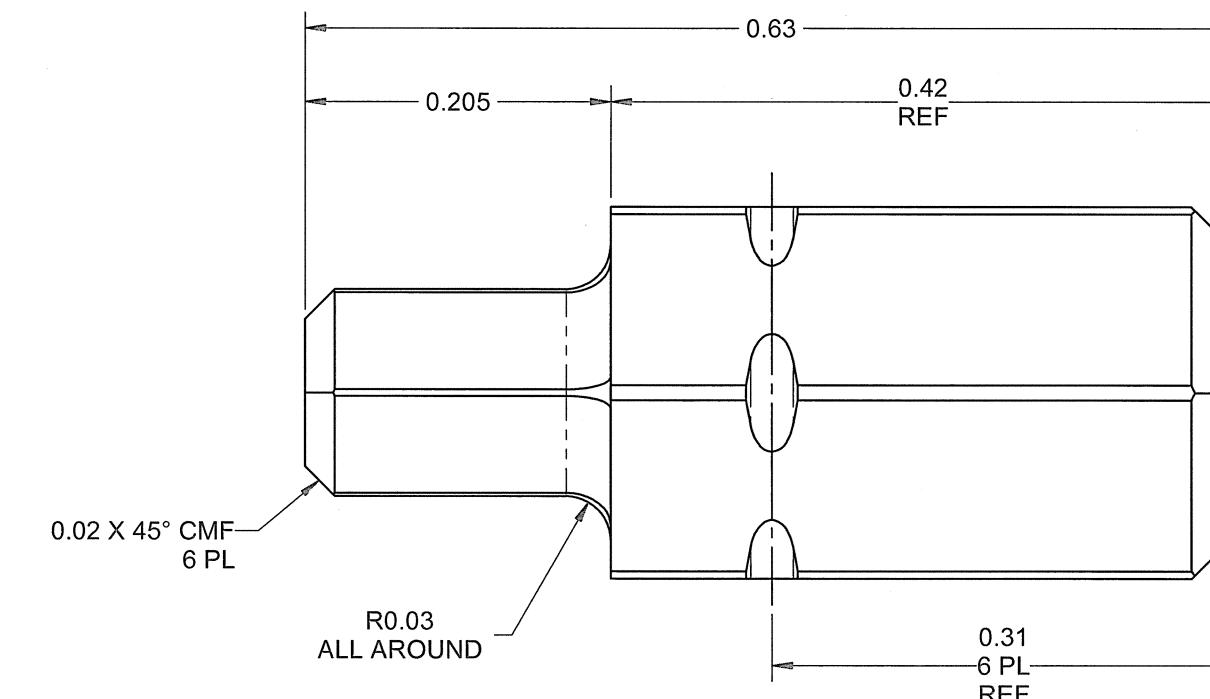
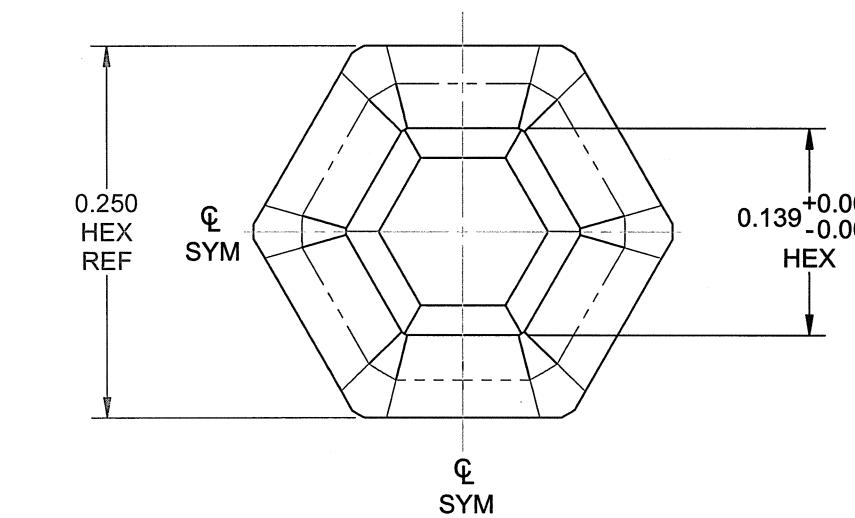
8

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

C	-1 WAS MACHINED PART IS NOW MADE FROM P/N McMaster#8526A65 OR EQUIV. 19-627 MBB			
B	UPDATED DRAWING TEMPLATE ITEM -1 WAS MSC #05045315 IS MACHINED PART ITEM 2 WAS ITEM -3 ITEM 2 WAS MSC #05045174 IS McMaster#52725A31 OR EQUIV.	19-590	PK	
REV.	DESCRIPTION		ECN # BY	
DESIGN		PK	DART AEROSPACE LTD	
DRAWN		PK	HAWKESBURY, ONTARIO, CANADA	
CHECKED		KPT	TOOL PART #	
MFG. APPR.		DP	REV. C	
APPROVED		VPO	RBT18565	
DATE 3/7/2019		SHEET 1 OF 2		
TITLE		SCALE		
ENGINE BELL MOUTH RATCHET		NTS		
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RBT18565-1 9/64" HEX BIT, 1/4" HEX SHANK

NOTES:

- 1) MATERIAL: McMaster#8526A65 OR EQUIV. (9/64" HEX BIT, 1/4" HEX SHANK)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN DRAWN	PK	DART AEROSPACE LTD	
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	DP	TOOL PART #	
APPROVED	W	RBT18565	
DATE 3/7/2019		REV. C	
TITLE		SHEET 2 OF 2	
ENGINE BELL MOUTH RATCHET		SCALE	NTS
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